



Scrubber Sludge

Summary

Precise and rapid determination of total mercury in Scrubber Sludge can be performed using Direct Mercury Analyzer. Such an instrument requires no sample wet chemistry or pre-treatment.

Once a weighed sample portion is introduced into the instrument, analysis is completed in six minutes. Direct analysis of mercury, using the integrated sequence of Thermal Decomposition, Catalyst Conversion, Amalgamation, and Atomic Absorption Spectrophotometer, is described in EPA 7473 and is validated for laboratory as well as field analysis.

Instrumentation

Direct Mercury Analyzer apparatus and supplies

Milestone DMA-80, 640-1640 terminal with DMA-80 software or DMA-80 PC software, metal boats.

Analytical balance, spatula, pipette, or appropriate mechanical pipette and volumetric flask (Class A), 50 or 100 ml.

Sample weight :

Up to 250 mg (max)

Scrubber Sludge dried at 200 °C and Flue Gas Desulphurisation Scrubber Sludge samples were used for this application. The sample has been directly introduced into the metal boat.

Procedure

1. Place a boat on the balance plate, tare it and weigh the sample.
2. Introduce the boat into sample tray.
3. Run the DMA-80 program to completion.

DMA-80 program

N° step	Time	Temperature
1	00:00:10	200°C
2	00:02:00	650°C
3	00:01:00	650°C

Max start temp: 200°C
Purge: 60 sec

Results

Sample ID	Results mg/kg	Statistical Data	
		avg	rsd
Scrubber Sludge dried at 200 °Cs	0.194	avg: 0.193±0.001 mg/kg	rsd: 0.49 %
	0.194		
	0.192		
Flue Gas Desulfurization Scrubber Sludge	0.025	avg: 0.025±0.002 mg/kg	rsd: 6.73 %
	0.027		
	0.023		

Conclusion

The DMA-80 Mercury Analyzer successfully processed Scrubber Sludge sample. Total analysis time per sample was less than 6 minutes, including the time employed to weigh each sample into the boat.