

## Pyrolysis Autosampling Reproducibility

To be analytically useful any technique must be shown to be reproducible. In the analysis of polymers by pyrolysis-gas chromatography, analysts are interested in reproducible retention times and peak areas for the pyrolysis products, and how they may be affected by the pyrolysis instrumentation used.

Automating sample introduction eliminates many of the operator associated variables which can adversely impact reproducibility. To demonstrate pyrolysis-GC reproducibility in the analysis of polyethylene, seven samples were loaded into the CDS Model 2500 autosampling Pyroprobe and pyrolyzed at 850°C to a capillary GC equipped with an FID. Figure 1 shows four consecutive runs, with the distribution of

hydrocarbons - straight chain alkanes, alkenes and dienes - characteristic of polyethylene.

Retention times were averaged for decene (9.4 min) and undecene (12.5 min), and then the peak area ratio for these peaks was calculated for each run. The retention times averaged  $9.424 \pm 0.008$  and  $12.514 \pm 0.008$  respectively, and the peak area ratio averaged  $1.284 \pm 0.04$ , for a relative standard deviation of 3.08%.

In a separate evaluation, ten samples of a styrene/butadiene copolymer were pyrolyzed at 750°, again using the Pyroprobe 2500 autosampler. The average peak area ratio for the butadiene dimer peak to the styrene monomer in this case showed an RSD of 2.6%.

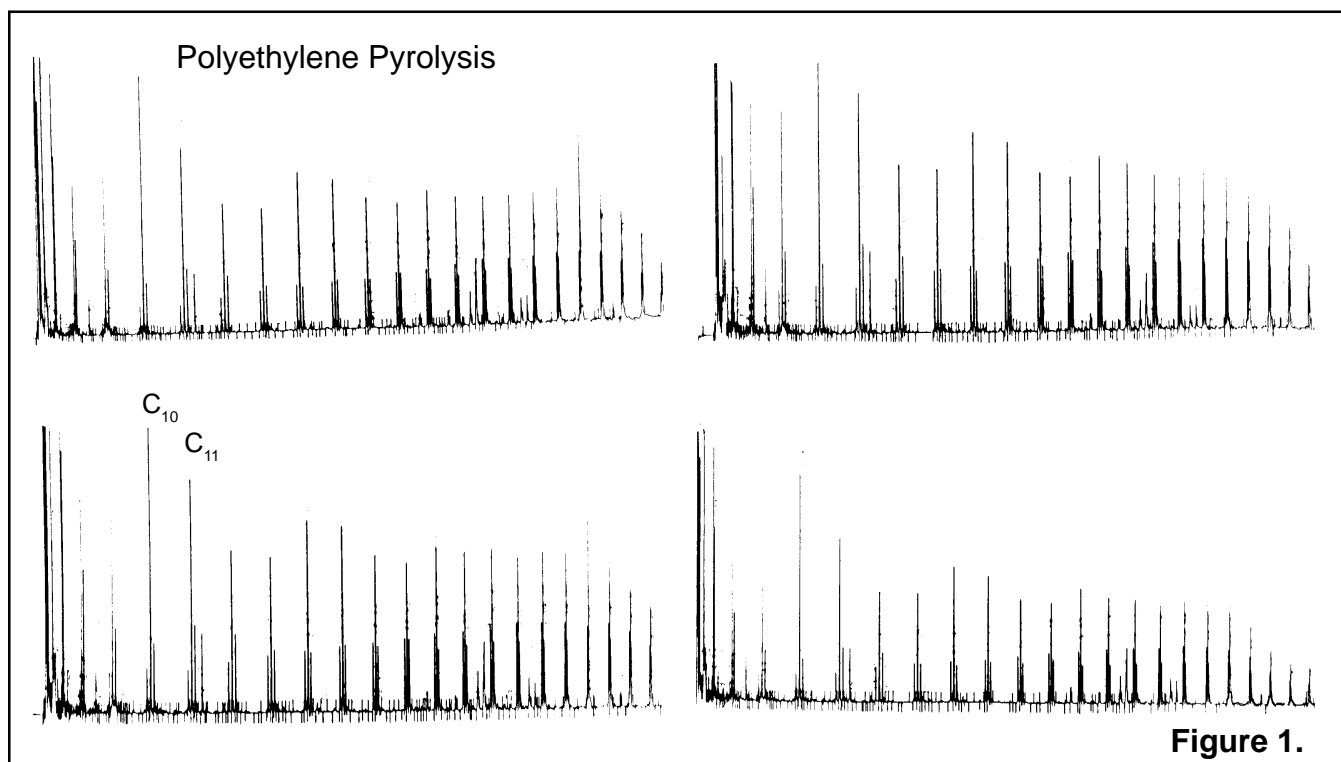


Figure 1.

## REPRODUCIBILITY DATA

Item	Average	± SD	RSD
C <sub>10</sub> Retention time	9.424 min	0.008	0.08%
C <sub>11</sub> Retention time	12.514 min	0.008	0.06%
C <sub>10</sub> /C <sub>11</sub> Area ratio	1.284	0.04	3.08%
Butadiene dimer/ Styrene area ratio	0.114	0.003	2.63%

### Equipment

All samples were pyrolyzed using a CDS Model 2500 Pyrolysis Autosampler interfaced to a Hewlett-Packard 5890 gas chromatograph with a flame ionization detector.

### Pyrolysis

Interface oven: 300°C  
Ramp: 10°C/ms  
Temperature: 850°C  
Time: 20 seconds  
Clean: 1000°C for 10 seconds

### Chromatography

Carrier: He  
Column: HP-5  
30 m x 0.25 mm  
Split: 75:1  
Initial temperature: 40°C for 1 minutes  
Ramp: 5°C/minute  
Final temperature: 300°C for 12 minutes

FOR MORE INFORMATION  
CONCERNING THIS APPLICATION,  
WE RECOMMEND THE  
FOLLOWING READING:

Reproducibility in Pyrolysis, Recent Developments, T. Wampler and E. Levy, J.A.A.P., 12 (1987) 75-82.

Thermometric Behavior of Polyolefins, T. Wampler, J.A.A.P, 15 (1989) 187-195.

Additional literature on this and related applications may be obtained by contacting your local CDS Analytical representative, or directly from CDS at the address below.



CDS Analytical, Inc. has been a leader in the design and manufacture of laboratory instruments for sample preparation and analysis since 1969. We are dedicated to providing the best possible instruments for both research and routine analysis. Well known in the field of pyrolysis, CDS manufactures the Pyroprobe® 1000, 2000 and 2500 autosampler for the introduction and analysis of solid materials by GC, MS and FT-IR. CDS offers a complete line of dynamic headspace instruments for the analysis of volatile organic compounds in environmental, pharmaceutical and food applications, including the model 6500 16 position autosampler for complex, multicomponent materials investigation. Our customers, their requirements and applications are important to us. To help meet your needs, we offer a wide range of analytical information and the services of our applications laboratory. If you would like additional information, please contact us at the address below, call us at 1 800 541 6593, or log onto [www.cdsanalytical.com](http://www.cdsanalytical.com).